



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2565-201
Job Sheet 177720



Part No: D2565-201

Job Qty: 4 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/17/18

Job Tracking No:

Due Date: 5/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP: D 01.06.04 Added Powder Coat, Removed Polish, and Added Inspection Levels 3 & 21 EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		5/21/18	0.00	0.00	Start Up Small Fab-4		
100	Brake NC	4 pcs		5/21/18	1.37	0.33	Brake NC 3		
110	Small Fab	4 pcs		5/21/18	0.00	0.65	Small Fab		
120	QC	4 pcs		5/21/18	0.00	0.00	QC5		
130	Powdercoat	4 pcs		5/21/18	0.00	0.12	Powdercoat2		
140	QC	4 pcs		5/21/18	0.00	0.00	QC3		
150	Packaging	4 pcs		5/21/18	0.00	0.00	Packaging3		
160	QC21-SA	4 Ea		5/21/18	0.00	0.00	QC21		

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Drill hole as per Dwg D2565 (one end only)

130 - START TIME: 7:45 FINISH TIME: 8:15 O.V.T: 1400° M 138839

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	7.6664 ft (1.9166 ea)	90-Start up Operation	<u>5072449</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	8	34	0

Part Specifications

Specifications could not be found.



Container No: S072931



Part: D2565-201

Job No: 177720

Serial No/Batch: S072931

Revision:

Inspector:

Dart Aerospace Ltd.

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CANADA

TEL: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

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